

Colouring felt pen in 12 colours

Main features

- Soft brush nib
- Very vivid colours
- Resistant blocked nib: good nib resistance
- Washable on most clothes
- Will not dry out (during 2 months cap off, except black and red inks)
- Cap security lock

Product Quality

- In house manufacturing: ink, filler, product
- Assembling and injection process
- Filler extrusion

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Mileage, cap off time, washability on clothes, drop leakage, oven leakage, carrying out of shade sample
- Ageing tests at 23°C and 48°C, evaporation test at 23°C and 48°C

Production controls

- Control indicator on material transformation machine
- Ink, nib, filler presence control on 100 % of the products
- 87 controls per statistical pick-up: functional, dimensional, aspect

Product Safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy safety standard (EN 71), tested annually by an independent lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, CPSCIA - section 101, REACH – Annex XVII – part n°23)
- Product free from dangerous phthalates: DINP, DIDP, DEHP, DBP, DNOP & BBP (REACH – Annex XVII – parts n°51 and 52)
- Cap compliant with safety cap standard (ISO 11540 / BS 7271-1)
- End plug compliant with safety endplug standard (BS7272-2)

Polypropylene barrel for long shelf life

Diam 12 mm x lènght 147 mm
Contains a filler with 3 g washable ink



Resistant blocked nib

4,5 mm diameter
Line width 1,7 mm



Polypropylene plug



Water based ink

Washable ink

Polypropylene ventilated cap

minimize asphyxiation hazard for children



Environment

- Water based ink
- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC) (on volume/weight reduction and on dangerous substances restriction)



Social Audit

- BIC Group code of conduct based on ILO conventions
- Made in BIC factory: self assessment process with corrective action plan
- Auditing process with corrective action plan by an independent company



Country of Origin

- Made in France